AKFM FSMS Manual	AKFM-FSM-06-MB025	Page 1 of 2
Subject: Product Description	Revision No.: 00	Revision Date: 01/08/2021

PRODUCT DESCRIPTION & SPECIFICATION

Product Name

English Name : Pork Ball with Mushroom

Chinese Name : 香菇猪肉丸

Product Brand

Brand : Double Joy 双喜

Product Descriptions

Colour : Brown

Shape : Spherical Shape

General : Pork-based Meat Ball with Mushroom

Ingredients / Compositions

Surimi [Fish Meat, Sugar, Egg White Powder, Stabilizer (E452i)], Pork, Modified Starch (E1422), Potato Starch, Isolated Soya Protein, Sugar, Flavour Enhancer (E621), Potato Fiber, Salt, Cuttlefish Powder, Stabilizer (E451i, E452ii, E450iii), Egg, Mushroom, Mushroom Powder

Allergen Advice

Contains : Fish, Egg, Soy

Country of Origin

Product of Singapore / Made in Singapore

Weight / Quantity

Per Piece (+/- 1g) : 10gm

Available Packing Size

Minimum Net Weight : 400gm

Packaging Type & Materials

Primary Packaging : 3 Seal Nylon/ LLDPE Bag

Secondary Packaging : Regular Slotted Corrugated Carton Box (RSC)

AKFM FSMS Manual	AKFM-FSM-06-MB025	Page 2 of 2
Subject: Product Description	Revision No.: 00	Revision Date: 01/08/2021

Labelling

Product name, storage guideline, production code and expiry date.

How the product is to be used : Cook Before Consumption

Storage & Distribution / Shelf Life

Storage & Distribution : Frozen, -18°C Shelf Life : 12 - 18 months

Microbial Specification	Tolerance Limit
Aerobic Plate Count (cfu/g)	$< 1.0 \times 10^{6}$
Enterobacteriaceae (cfu/g)	$< 1.0 \times 10^{2}$
Escherichia coli (cfu/g)	< 10
Coagulase-positive Staphylococcus aureus (cfu/g)	< 20
Salmonella spp	ND in 25gm
Vibrio parahaemolyticus	ND in 25gm
Listeria monocytogenes	ND in 25gm

Chemical Specification	Tolerance Limit
Lead (ppm)	<2.0
Cadmium (ppm)	< 0.05
Mercury (ppm)	< 0.5
Copper (ppm)	<10.0
Arsenic (ppm)	<1.0

Food Safety Characteristic

All packed products passed through a calibrated metal detector

Detection Limits: Ferrous <2.0mm, Non-Ferrous <3.0mm. Stainless Steel <3.5mm

Unintended/ Reasonably Expected Mishandling & Misused

Rough handling, prolong temperature abuse during storage and handling of >-18°C

Intended Use

General Public through Retailer and Super/Hypermarket Restaurants Wet Markets