

PRODUCT SPECIFICATION

	Product Name		
English Name Chinese Name	: WHOLE TURKEY HAM : 火鸡火腿		
	Product Brand		
Brand	: Nil		
Product Descriptions			
Colour Shape General	: Light Beige : Round Shape : Turkey Ham Product with Sweet Meaty Taste		
Ingredients / Compositions			
Chicken Meat, Turkey Meat, Potato Starch, Isolated Soy Protein, Salt, Seasoning [Spices, Stabilizers (E450, E451), Sugar, Spice Extracts, Antioxidant (E300, E316), Flavour Enhancer (E621)].			
	Allergen Advice		
Contains	: Soy		
	Country of Origin		
Product of Singapore / Made in Singapore			
Weight / Quantity			
Per Piece (+/- 5g)	: lkg/pcs		
Available Packing Size			
Net Weight x Pack per carton	: 1KG x 10 Packets		
Packaging Type & Materials			
Primary Packaging Secondary Packaging	: Thermoforming Film Top: PE/PA/PP/EVOH/EVA ; Bottom: PA/EVOH/PE : Regular Slotted Corrugated Carton Box (RSC)		

合利发私人有限公司 HA LI FA PTE LTD No. 257 Pandan Loop Singapore 128434 Tel: (65) 6773 6209 Fax: (65) 6774 2010 Email: sales@halifa-bobo.com Website: www.halifa-bobo.com





Storage & Distribution / Shelf Life

Storage & Distribution Shelf Life : Frozen, -18°C and below : 12 Months (cook before consumption)

Microbiological Specifications	Tolerance Limits
Standard Plate Count	< 1.0 x 10 ⁶ g
Enterobacteriaceae	$< 1.0 \times 10^{2} g$
Escherichia coli	< 20 g
Staphylococcus aureus	< 20 g
Salmonella spp	Absent in 25g
Listeria monocytogenes	Absent in 25g

Chemical Specification	Tolerance Limits
Sodium Nitrate (ppm)	≤ 500
Sodium Nitrite (ppm)	≤ 125

Food Safety Characteristic

All packed products passed through a calibrated metal detector

Detection Limits: Ferrous <1.5mm, Non-Ferrous <2.5mm. Stainless Steel <3.0mm

	Process Flowchart
FROZEN CHICKEN MEAT	RECEIVING DRY INGREDIENTS
THAWING	DRY INGREDIENT STORAGE
↓	
GRINDING/MIXING/TUMBLING	PRE-WEIGH & ASSEMBLE DRY INGREDIENTS
CASING	
↓ ↓	
SMOKING	
↓ ·	
CHILLING	
PEELING	
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PACKING	
METAL DETECTOR	
↓	
STORAGE	
↓	-
DISTRIBUTION]

Target Consumer

General Public through Retailer and Super/Hypermarket

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