

PRODUCT SPECIFICATION

Product Name				
English Name	: TURKEY HAM			
Chinese Name	:火鸡火腿			
	Product Brand			
Brand	: NIL			
Product Descriptions				
Colour Shape General	: Light Beige : Round Shape : Turkey Ham Product with Sweet Meaty Taste			
	Ingredients / Compositions			
Chicken Meat, Turkey Meat, Salt, Brine [Stabilizers (E451i, E450iii, E450ii), Dextrose, Salt, Antioxidant (E316), Flavour Enhancer (E621), Nitrite (E250)], Potato Starch, Seasoning [Maltodextrin, Flavour Enhancer (E621, E631, E627), Corn Starch, Sugar, Chicken Meat and Fat, Yeast Extract, Soya Sauce, Palm Fat, Spices, Flavouring].				
Allergen Advice				
Contains	: Egg, Soy, Wheat			
Country of Origin				
Product of Singapore / Made in Singapore				
	Weight / Quantity			
Per Piece (+/- 5g)	:1kg			
Available Packing Size				
Net Weight x Pack per carton	: 1KG x 10 Packets			
Packaging Type & Materials				
Primary Packaging	: Thermoforming Film Top: PE/PA/PP/EVOH/EVA ; Bottom: PA/EVOH/PE			
Secondary Packaging	: Regular Slotted Corrugated Carton Box (RSC)			

合利发私人有限公司 HA LI FA PTE LTD No. 257 Pandan Loop Singapore 128434 Tel: (65) 6773 6209 Fax: (65) 6774 2010 Email: sales@halifa-bobo.com Website: www.halifa-bobo.com





Storage & Distribution / Shelf Life

Storage & Distribution Shelf Life : Frozen, -18°C and below : 12 Months (cook before consumption)

Microbiological Specifications	Tolerance Limits
Standard Plate Count	< 1.0 x 10 ⁶ g
Enterobacteriaceae	$< 1.0 \times 10^{2} g$
Escherichia coli	< 20 g
Staphylococcus aureus	< 20 g
Salmonella spp	Absent in 25g
Listeria monocytogenes	Absent in 25g

Chemical Specification	Tolerance Limits
Sodium Nitrate (ppm)	≤ 500
Sodium Nitrite (ppm)	≤ 125

Food Safety Characteristic

All packed products passed through a calibrated metal detector

Detection Limits: Ferrous <1.5mm, Non-Ferrous <2.5mm. Stainless Steel <3.0mm

Process Flowchart			
FROZEN CHICKEN MEAT	RECEIVING DRY INGREDIENTS		
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THAWING	DRY INGREDIENT STORAGE		
GRINDING/MIXING/TUMBLING	PRE-WEIGH & ASSEMBLE DRY INGREDIENTS		
CASING			
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SMOKING			
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CHILLING			
PEELING			
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PACKING			
METAL DETECTOR			
STORAGE	1		
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DISTRIBUTION	1		
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Target Consumer

General Public through Retailer and Super/Hypermarket

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