

## **PRODUCT SPECIFICATION**

#### **Product Name**

English Name : Beef Sausage (7")

Chinese Name : 牛肉香肠

**Product Brand** 

Brand : NIL

## **Product Descriptions**

Colour : Meaty Red Shape : Rod Shape

General: Beef-Based Product with Spice and Herb

## **Ingredients / Compositions**

Beef Meat, Vegetable Oil, Chicken Fat, Food Acid (E325), Potato Starch, Isolated Soy Protein, Seasoning [Lactose, Salt, Stabilizer (E450), Flavour Enhancer (E621), Dextrose, Spices, Emulsifier (E471), Antioxidant (E300)], Preservative (E250), Paprika

## **Allergen Advice**

Contains : Soy

## **Country of Origin**

Product of Singapore / Made in Singapore

## Weight / Quantity

Per Piece : 78-80g

## **Available Packing Size**

Net Weight : 13pcs/1kg per pkt

## Packaging Type & Materials

Primary Packaging : Thermoforming Film

Top: PE/PA/PP/EVOH/EVA; Bottom: PA/EVOH/PE Secondary Packaging: Regular Slotted Corrugated Carton Box (RSC)

合利发私人有限公司 HA LI FA PTE LTD

No. 257 Pandan Loop Singapore 128434 Tel: (65) 6773 6209 Fax: (65) 6774 2010 Email: sales@halifa-bobo.com Website: www.halifa-bobo.com















# Storage & Distribution / Shelf Life

: Frozen, -18°C and below Storage & Distribution

Shelf Life : 12 months

(cook before consumption)

Microbiological Specifications	Tolerance Limits
Aerobic Count (cfu/g)	$< 1.0 \times 10^6$
Enterobacteriac (cfu/g)	$< 1.0 \times 10^{2}$
Escherichia coli (cfu/g)	< 20
Staphylococcus aureus (cfu/g)	< 20
Salmonella spp	Absent in 25gm
Listeria monocytogenes	Absent in 25gm

Chemical Specification	Tolerance Limits
Sodium Nitrate (ppm)	≤ 500
Sodium Nitrite (ppm)	≤ 125

## **Food Safety Characteristic**

## All packed products passed through a calibrated metal detector

Detection Limits: Ferrous <1.5mm, Non-Ferrous <2.5mm. Stainless Steel <3.0mm

# **Process Flowchart** FROZEN BEEF MEAT RECEIVING DRY INGREDIENTS THAWING DRY INGREDIENT STORAGE GRINDING/MIXING/TUMBLING PRE-WEIGH & ASSEMBLE DRY INGREDIENTS CASING SMOKING ICE COOLING PEELING BLAST FREEZING VACUUM PACKING METAL DETECTOR STORAGE 合利发私人有限公司 HA LI FA PTE LTD DISTRIBUTION No. 257 Pandan Loop Singapore 128434 Tel: (65) 6773 6209 Fax: (65) 6774 2010 Email: sales@halifa-bobo.com Website: www.halifa-bobo.com













General Public through Retailer and Super/Hypermarket

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